



## HM 8040-FRE-400 High Performance Fouling Resistant RO Element

### Product Description

Membrane Type	:	Cross Linked Fully Aromatic Polyamide Composite
Construction	:	Spiral Wound Element
Application	:	Brackish & Waste Water

Model	Diameter Inches	Active Surface Area Ft <sup>2</sup> (m <sup>2</sup> )	Salt Rejection %	Product Flow Rate gpd (l/h)
HM 8040-FRE-400	8.0	400 (37.16)	99.5	10500 (1653.75)

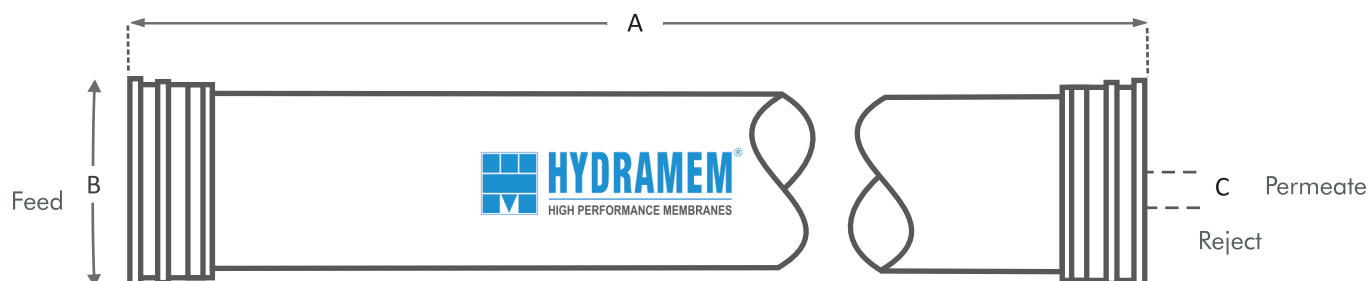
### Test Conditions

Feed Water Pressure	:	225 psi (15.8 kg/cm <sup>2</sup> )
Feed Water Temperature	:	77°F (25°C)
Feed Water Concentration	:	1500 ppm softened tap water
Recovery Rate	:	15%
Feed Water pH	:	6.5 - 7

#### Notes:

Minimum salt rejection is 99%  
Permeate flow may vary +/-20%

### Dimensions



**A**  
Inches (mm)  
40 (1016)

**B**  
Inches (mm)  
7.88 (200.2)

**C**  
Inches (mm)  
1.125 (28.60)

**Weight**  
Lbs (kg)  
32.0 (14.5)

## Operating Limits

Maximum Operating Pressure	:	600 psi (42.1 kg/cm <sup>2</sup> )
Maximum Operating Temperature	:	104°F (40°C)
Maximum Cleaning Temperature	:	104°F (40°C)
Feed Water Chlorine Concentration	:	Not Detectable
Feed Water pH Range, Continuous Operation	:	2-11
Maximum Feed Water SDI (15 Minute Test)	:	SDI < 5
Maximum Feed Turbidity	:	NTU < 1

## Operating Information

1. For the recommended design range, please consult the latest HYDRAMEM technical bulletin, design guidelines or call an application specialist. If the operating limits given in this product information bulletin are not strictly followed, the limited warranty will be null and void.
2. Follow instructions mentioned on the caution sticker placed on product packaging.
3. Permeate from the first hour of operation should be discarded.
4. The customer is fully responsible for the effects of chemicals that are incompatible with the elements. The use of incompatible chemicals will void limited warranty.
5. For element loading, use only the recommended silicon lubricant. The use of petroleum based lubricant or vegetable based oils may damage the element irreversibly.
6. Membranes shows some resistance to short-term attack by chlorine (Hypochlorite). Continuous

To the best of our knowledge the information contained in this publication is accurate. Ion Exchange (India) Ltd., maintains a policy of continuous development and reserves the right to amend the information given herein without notice. Please contact our regional/branch office for current product specifications.

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